

Cahoy Dec. Ex. 4

UNITED STATES DISTRICT COURT
FOR THE NORTHERN DISTRICT OF CALIFORNIA
SAN FRANCISCO DIVISION

IN RE: DA VINCI SURGICAL ROBOT) Lead Case No.:
ANTITRUST LITIGATION,) 3:21-cv-03825-VC

-----)
THIS DOCUMENT RELATES TO:)
ALL CASES)
-----)

SURGICAL INSTRUMENT SERVICE)
COMPANY, INC.,) Case No.
) 3:21-cv-03496-VC

Plaintiff,)

vs.)

INTUITIVE SURGICAL, INC.,)

Defendant.)
-----)

HIGHLY CONFIDENTIAL - ATTORNEYS EYES ONLY

REMOTE PROCEEDINGS OF THE VIDEOTAPED DEPOSITION OF
GRANT DUQUE, IN HIS PERSONAL CAPACITY
TUESDAY, NOVEMBER 8, 2022

REPORTED BY NANCY J. MARTIN
CSR. NO. 9504, RMR, RPR
PAGES 1 - 178

1 THE WITNESS: Yes, I believe so.

2 BY MR. VAN HOVEN:

3 Q. And in one of -- we'll visit a number of long
4 documents here. What I'd ask you to do is to take a
5 look at the document generally to make sure that you
6 have an -- understand the context of it. Then, as I
7 ask you specific questions, feel free to take a step
8 back and, you know, read specifics as we get into it.
9 Does that process sound all right?

10 A. Yes, that sounds fine.

11 Q. Okay. So please take a look at this document
12 and let me know when you're ready to discuss
13 Exhibit 241.

14 (The witness reviewed the document.)

15 THE WITNESS: Okay.

16 BY MR. VAN HOVEN:

17 Q. So I'd like to start by talking about there's
18 a section labeled "Drivers for Instrument Life" on the
19 page ending in 299.

20 The first sentence there talks about, "In
21 life testing, and clinical use, instrument end-of-life
22 is gated by cable failures on instruments in both S/SI
23 and XI platforms."

24 Do you see that?

25 A. I do see that, yes.

1 Q. What is a cable failure in the context of
2 S/SI and XI instruments?

3 A. So cable failure would be failure for one of
4 the drive cables for one of the wrist joints. So we
5 have cable-driven joints for grip, yaw, and pitch.

6 Q. Got it. So if we're talking about, for
7 example, for roll, there's a cable that connects the
8 input disc via one or more pulleys to a component on
9 the distal end that enables the roll?

10 A. That's not accurate for roll.

11 Q. How would you describe it for roll?

12 A. So for roll, that particular joint at one
13 time was driven by cables. But on different
14 instruments, and certainly on XI, that's driven by a
15 gear.

16 Q. And how is the motion transferred from the
17 gear to the distal end of the instrument?

18 A. We have a series of inline spur gears. So
19 the rotation at the input disc is translated to the
20 roll joint via two spur gears.

21 Q. Got it. And for the -- does the transfer of
22 motion from the input disc of the pitch axis to the
23 distal end of the instrument include a cable for XI?

24 A. Yes, it does.

25 Q. And also for S/SI?

1 A. Yes, that's correct.

2 Q. And do the yaw and grip inputs -- do cables
3 couple from the input discs to the distal end of the
4 instrument?

5 A. Can you rephrase that question?

6 Q. Sure. Is it okay to refer to kind of yaw and
7 grip collectively because they function in a
8 complimentary manner?

9 A. It depends on what you're talking about, but
10 yes.

11 Q. And are there -- I guess could you describe
12 for the XI the cables that connect from the yaw and
13 grip input discs to the distal end of the instrument.

14 A. Okay. So for yaw and grip, they are cable
15 pulley systems. And so the input discs are
16 essentially acting as pulleys. A cable must wrap
17 around those pulleys.

18 So there's a cable section at the back end,
19 proximal end of the instrument. That then is
20 connected via a hypotube, which is basically a
21 stainless steel, metal tube, for the straight
22 section that -- for the section of cable of the drive
23 train that isn't required to go through a loop. So
24 it's the straight section.

25 At the distal end, where the cable drive has

1 to connect through the wrist, there is another section
2 of cable. That cable is routed through the pitch axis
3 joint and then to a series of eyelet pulleys to route
4 the cables through the wrist in a compact manner and
5 then terminates in a way that's constrained to one of
6 the pulleys on the yaw or grip joints.

7 And then you have a return cable that
8 basically comes back down a similar path back to the
9 other side of the input disc at the back end of the
10 instrument.

11 Q. Got it. In that -- when we're talking about
12 the cables for the yaw, grip, and roll, is that what's
13 being referred to here as -- in terms of cable
14 failures?

15 MS. CAHOY: Objection to form.

16 THE WITNESS: We have cable failures. Some
17 of those cable failures could be the cables that we're
18 discussing. There are other cables in the instrument.
19 So depending on the context.

20 BY MR. VAN HOVEN:

21 Q. What other cables are there in the
22 instrument?

23 MS. CAHOY: Objection to form.

24 THE WITNESS: For some instruments that have
25 cautery energy capability, we have cables -- or wires

1 that are sometimes referred to as cables.

2 BY MR. VAN HOVEN:

3 Q. In addition, are there any other cables that
4 you're aware of in the instruments other than what
5 you've discussed?

6 MS. CAHOY: Objection to form.

7 THE WITNESS: Can I hear the question one
8 more time?

9 BY MR. VAN HOVEN:

10 Q. Sure. I'll modify it slightly. Are there
11 any other cables that you're aware of in the XI
12 instruments other than what you've discussed?

13 A. There are other cables in some of our
14 XI instruments.

15 Q. And what are those?

16 A. Some other -- some of our advanced
17 instruments require additional electrical
18 communication to the distal end. So there will be
19 other conductor or wire or electrical signal wires in
20 the instrument.

21 Q. Got it. So I'd like to go back to what
22 you're discussing here. You're talking about cable
23 failures on instruments. There's a list of -- there's
24 a numbered list. One is cable breakage.

25 Do you see that?

1 A. I do.

2 Q. And there it refers to a drive cable breaks.
3 Would a drive cable be referring to the type of cable
4 that's used for transmitting pitch or yaw or grip?

5 A. Yes.

6 Q. Not an electrical cable?

7 A. That's correct.

8 Q. What is this referring to with the -- under
9 bullet point 1?

10 A. I'm going to read it. "Cable breakage. A
11 drive cable breaks typically at the wrist. The
12 instrument axis ceases to function."

13 So my understanding of that is a drive cable
14 of the joint breaking at the distal wrist.

15 Q. What do you understand a break to be? Does
16 that mean that it snaps altogether?

17 A. Yes. It's a full break. Full separation.

18 Q. And what happens to a drive axis when the
19 drive cable for that axis breaks?

20 A. Because it's -- we require that drive cable
21 to be attached to the joint, that joint will no longer
22 function. You'll lose the ability to control that
23 joint.

24 Q. So if you turn the associated input disc, no
25 motion will transfer to the wrist at the distal end?

1 A. Not necessarily.

2 Q. When might motion transfer to the wrist at
3 the distal end?

4 A. It depends on the -- where the cable is
5 broken. The mechanism that I described has two
6 cables.

7 Q. Got it. So if you're -- so if it has two
8 cables, it might -- there might be some motion that
9 transfers to the wrist; is that right?

10 A. That's correct.

11 Q. Would that motion correspond to I guess the
12 designed motion of the wrist?

13 A. Not necessarily.

14 Q. The -- No. 2 refers to cable stretch.
15 Do you see that?

16 A. I do.

17 Q. What is cable stretch?

18 A. Cable stretch -- let me read it here. "The
19 drive cable overall stretch results in cable tension
20 becoming so slack that the instrument no longer
21 responds intuitively."

22 So what I'm reading there, what's being
23 described there is the drive cables growing in length.

24 Q. And it says "no longer responds intuitively."
25 What do you understand that to mean?

1 A. So "intuitive" means that when the user is
2 controlling the masters at the console, that the
3 motion -- that the instrument endofactor, what we call
4 the slave, is responding in a way that is intuitive,
5 meaning it -- it's responsive enough to control.

6 (The Reporter requested clarification.)

7 THE WITNESS: So the user controls what we
8 call the masters. So they manipulate with their hands
9 the master, the control, and then the endofactor is
10 what we call the slave. So the master has to respond
11 intuitively to the slave. And what I mean by that --
12 and I'm miming here -- is when you control the
13 masters, like open and close the masters, that the
14 slave is responding intuitively. It's responsive. If
15 I rotate it, it also rotates.

16 BY MR. VAN HOVEN:

17 Q. So when you're talking about the console,
18 you're talking about what the -- where the surgeon is
19 controlling movement?

20 A. That's correct.

21 Q. And so essentially this -- what it's talking
22 about with "no longer responds intuitively" is that
23 the surgeon's movements are -- no longer accurately
24 occur on the instrument tip?

25 A. That's correct.

1 Q. There's a third one called Cable Derailment
2 here.

3 What's your understanding of what cable
4 derailment is referring to?

5 A. The cable derailment refers to when a cable
6 comes off of its intended path. Typically a pulley.

7 Q. So instead of being in -- my terms might not
8 be right, but instead of being in the groove of the
9 pulley, it's on the outside or edge or something?

10 A. That's correct.

11 Q. When that happens the -- it says here "the
12 instrument axis ceases to function."

13 A. It says that when it derails, it loses cable
14 tension and the instrument axis cease to function.

15 Q. What's your understanding of what's referred
16 to by the instrument axis ceases to function with a
17 derailment?

18 A. So with a derailment, the cable is no longer
19 in its path. So it will typically lose tension
20 because the preferred path keeps the -- it conserves
21 the length of that cable path. So it would have the
22 similar effect of cable stretch.

23 Q. And so what will the -- I guess what would
24 the surgeon see who is attempting to operate an
25 instrument in the case of a cable derailment?

1 MS. CAHOY: Objection to form.

2 THE WITNESS: There are multiple things that
3 can happen. In the example that I gave with the cable
4 stretch, it will fail to move intuitively.

5 BY MR. VAN HOVEN:

6 Q. What about in the example of cable
7 derailment?

8 A. If a cable becomes derailed, it will lose
9 tension. It will affect its intuitive motion.

10 Q. So it won't respond the way the doctor
11 expects it to?

12 A. It will degrade in performance.

13 Q. Here you refer to cease to function; right?

14 A. It states that in 3, yes.

15 Q. What's the difference between ceasing to
16 function and degrading in performance, if there is
17 one?

18 A. I think it's different levels of degraded
19 performance. You have degraded performance if it
20 degrades to a certain threshold, then it's no longer
21 functional.

22 Q. If the cable's on the pulley, that's a pretty
23 serious -- if the cable is not on the pulley, that's
24 going to be a pretty serious degrading in function;
25 right?

1 Q. Does that appear to be the RMI [sic] and
2 reliability presentation referenced in the attachment
3 to your E-mail?

4 A. RMA Reliability Predictions. That appears
5 accurate, yes.

6 Q. Do you see that Page 1 of this presentation
7 is referring to RMA Analysis for possible life
8 extension 27-18 [sic]?

9 A. Yes, I do.

10 Q. What's your understanding of what "possible
11 life extension" is referring to?

12 A. Possible life extension was -- by my
13 recollection would be when we were exploring the idea
14 of doing the EUP program of instruments program that
15 we released a couple years ago.

16 Q. Sorry. Did you say "EUP program of
17 instruments"?

18 A. Correct. EUP.

19 Q. What is EUP?

20 A. The acronym is Extended Use Program.

21 Q. Is there a particular generation of
22 instruments that the extended use program was
23 implemented on?

24 A. It was implemented -- the EUP program is
25 implemented on IS4000, a specific set of instruments.

1 Q. A specific set of XI or Gen 4 instruments?

2 A. That's correct.

3 Q. Was the extended use program implemented on
4 any SI instruments?

5 A. It was not.

6 Q. And I'd like to go to the second slide of
7 this presentation.

8 A. Okay.

9 Q. So this is titled 218592 Instrument Uses in
10 2018.

11 Do you see that?

12 A. I see that, yes.

13 Q. Then under there, it says "For the Top 6
14 Instruments."

15 A. I see that, yes.

16 Q. Do you have an understanding of what that's
17 referring to?

18 A. I'm recollecting now -- I'm trying to
19 recollect.

20 Q. Do you think that's -- sorry. Go ahead. I
21 didn't -- go ahead.

22 A. I don't remember exactly. I can't recall,
23 but looking at it now, it looks like a breakup of the
24 different instruments, the Top 6 instruments over the
25 last two years at this point in time. Uses.

1 instrument?

2 A. They're -- you have visual access. Yes, you
3 do.

4 Q. And if we go up to your -- the original
5 E-mail, you'll see that in the last paragraph you
6 reference the electropolish cables as visible to
7 customer design change?

8 A. I do.

9 Q. What did you mean by that?

10 A. That the cables on the wrist -- users do have
11 visual access to it, particularly under the endoscopic
12 view when you're under the console, you have
13 magnification 3 to 10 times. And so it's visible to
14 the customer.

15 Q. The changed appearance of the electropolish
16 cables?

17 A. Correct.

18 Q. Then in the first paragraph you discuss
19 taking the instrument as they are with no changes to
20 their design.

21 Do you see that?

22 A. "Your assumption below is correct. Extended
23 life testing currently in process is taking the
24 instruments as they are with no changes to their
25 design."

1 Then I list ProGrasp, Cadiere, FBF, and
2 MSCND.

3 Q. Got it.

4 MR. VAN HOVEN: Could we bring up tab 1.
5 This is Intuitive -- this will be -- sorry -- marked
6 as Exhibit 260. This is Intuitive-00027622.

7 (Exhibit 260 was marked for
8 identification.)

9 BY MR. VAN HOVEN:

10 Q. If you could take a look at that and let me
11 know when you're ready to discuss the document.

12 A. Sure. I'm reading it now.

13 (The witness reviewed the document.)

14 THE WITNESS: Okay. I recognize the E-mail
15 thread.

16 BY MR. VAN HOVEN:

17 Q. And part of what this is referring to is
18 cracks on input discs; is that right?

19 A. That's correct.

20 Q. And, in particular, is it referring to cracks
21 on input discs for XI instruments?

22 A. That's correct.

23 Q. Were cracks on input discs more a significant
24 issue for XI instruments than they were for SI
25 instruments?

1 this removal process you discussed; correct?

2 A. Correct.

3 Q. And that's happening within Intuitive's
4 specified 10 uses or otherwise the surgery wouldn't be
5 taking place; right?

6 A. Correct.

7 Q. So is that an acceptable failure mode to
8 Intuitive?

9 MS. CAHOY: Objection to form.

10 THE WITNESS: The instance of an instrument
11 not being able to remove from a cannula is assessed
12 within our risk analyses documents. There is a risk
13 score associated with it. I don't know what it is
14 offhand, but depending on that risk score, we would
15 have to have certain mitigations in place.

16 BY MR. VAN HOVEN:

17 Q. And the risk scores are essentially saying
18 that some percentage of the time it's acceptable for
19 that sort of failure to happen?

20 A. Can you state that one more time because
21 that's a little bit more to unpack.

22 Q. Sure. Actually, let's look at it back in the
23 context of Exhibit 263.

24 A. Okay.

25 Q. We were looking at the third paragraph of

1 your E-mail.

2 A. Yes, I see it.

3 Q. The second sentence talks about, "For
4 higher-risk failures, the required
5 confidence/reliability will be higher 95/95; and for
6 lower-risk failures, this may be 90/90, and in some
7 cases 85/85."

8 Do you see that?

9 A. I do. I do.

10 Q. Is that what you're talking about when you're
11 talking about risk scores?

12 A. No. No, that's not the same thing.

13 Q. What do you mean by "risk scores" when you
14 were talking before?

15 A. Oh, sorry. RPN values. So when we do our
16 failure modes and effects analysis, I call them RPN
17 scores. It's the severity of the risk. It's the
18 occurrence rate of the risk, and the detection rate of
19 the risk. So there are three separate scores, and we
20 multiply that and we use that to, you know, quantify
21 the level of risk.

22 Q. And essentially there's a level under which a
23 risk is acceptable to -- for putting an instrument out
24 in the field?

25 A. That's not accurate. Can you ask that

1 question again.

2 Q. Sure. You said there are three separate
3 scores that you multiply and quantify the level of
4 risk; right?

5 A. Right.

6 Q. So you end up with a number?

7 A. That's right.

8 Q. That quantifies the level of risk; right?

9 A. So that gives an RPN score, is what we call
10 it. But I'll call it a risk score for our FMEA.

11 Q. And those -- and those risk scores influence
12 the confidence and reliability numbers you're
13 referring to in Exhibit 263?

14 A. Yes, they do.

15 Q. How do they inform those?

16 A. So if it's -- depending on the -- that risk
17 score, if it's above a certain threshold number, we
18 identify those as high risk. And then there's a
19 certain threshold for those RPN scores that would be
20 considered lower risk and then there's also ones that
21 the RPN score are even much lower than that.

22 So there are multiple tiers of that RPN
23 score. And per our operating procedure that defines
24 the reliability testing, high-risk failures have to
25 have a confidence and reliability of this 95/95

1 number, and subsequently the other risk categories
2 have a requirement to meet that 90/90, and lastly the
3 85/85 confidence and reliability.

4 Q. So the 85/85 correspond to the lowest risk
5 level?

6 A. Amongst these three, yes.

7 Q. The 95/95 amongst those three is the highest
8 risk level?

9 A. Yes.

10 Q. And so if you look at a failure mode and you
11 see that it's tested to 95/95, you know that's a
12 high-risk failure mode; right?

13 A. You do know that it's of that certain class.

14 I want to retract. Some of the labeling I've
15 used, high risk versus low risk, that might not be
16 entirely accurate for how they're described in our
17 DOP.

18 Q. But it's on the highest level of risk testing
19 for confidence reliability testing?

20 MS. CAHOY: Objection to form.

21 THE WITNESS: As I'm aware, yes.

22 BY MR. VAN HOVEN:

23 Q. And -- but so that's the way that you would
24 understand those ratings, is to look at the
25 associations between particular failure modes and

1 these confidence reliability requirements?

2 A. When we're establishing the pass/fail
3 criteria for a liability protocol, we look at the
4 various failure modes, and they identify them from our
5 FMEA risk analyses documents as the category that
6 requires either 95/95 or 99D or the 85/85. I just --
7 I want to shy away from the high versus low versus --
8 I don't think that descriptor is correct.

9 Q. Yeah. I understand you don't want to put
10 absolute labels on them. But the 95/95 are I guess
11 the higher as compared to 85/85 and 99/90 [sic]; is
12 that right?

13 A. That's correct.

14 Q. So do you know someone at Intuitive named
15 Proball Mitra?

16 A. I know Proball. I think it's the same
17 person.

18 Q. What is your understanding of Proball's role
19 at Intuitive?

20 A. Proball is a systems analyst. Apparently
21 he's a system analyst manager. So he manages an SA
22 team. He works within the single port business unit
23 at Intuitive.

24 Q. Do you know someone named Josh Radell?

25 A. I do know Josh Radell.

1 in his capacity as a systems analyst.

2 Q. And when did you kind of -- I guess it sounds
3 like you interacted with him to some degree. When was
4 that? While he was a systems analyst?

5 A. I believe so. I'm not -- I'm not for sure.

6 MR. VAN HOVEN: All right. I don't have any
7 further questions on this portion of the deposition.
8 I don't know if Dan has anything.

9 MR. McCUAIG: No, I do not.

10 MR. VAN HOVEN: Anything from you, Kate?

11 MS. CAHOY: Yeah. I have just one question,
12 which is on Exhibit 258.

13

14 EXAMINATION

15 BY MS. CAHOY:

16 Q. Mr. DuQue, do you recall when counsel was
17 asking you about electropolished cables on the large
18 needle driver?

19 A. I do.

20 Q. Why did Intuitive incorporate electropolished
21 cables onto the large needle driver for the extended
22 use instruments?

23 A. As we were aware, and as I actually mentioned
24 in this E-mail, our large needle driver at the point
25 of this E-mail was not -- in various life testing or

1 reliability tests, was barely reaching 10 lives.

2 When we kicked off the EUP program, large
3 needle driver was one of the desired instruments to
4 add to that portfolio and -- in addition to the other
5 ones.

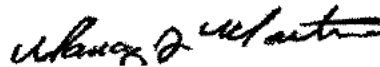
6 We kicked off life testing on the other
7 instruments, but we -- I told the team, instructed the
8 team that we do not test LND because it would be a
9 waste of time. Our LND instruments at that point in
10 time would barely be 10. So we weren't expecting to
11 achieve any additional qualification for additional
12 lives.

13 So we knew that we had to make some specific
14 design changes to explore improving the robustness of
15 that particular instrument. Electropolish was
16 something that we had been exploring in different --
17 electropolished cables is something we had been
18 exploring on other programs. So we thought it would
19 be a good, quick effort to try to achieve some extra
20 life.

21 MS. CAHOY: I don't have any further
22 questions, but I will designate the entire transcript
23 as "Highly Confidential, Attorneys' Eyes Only," and
24 request 30 days for the witness to review the
25 transcript for any errors.

C E R T I F I C A T E

I do hereby certify that the aforesaid testimony was taken before me, pursuant to notice, at the time and place indicated; that said deponent was by me duly sworn to tell the truth, the whole truth, and nothing but the truth; that the testimony of said deponent was correctly recorded in machine shorthand by me and thereafter transcribed under my supervision with computer-aided transcription; that the deposition is a true and correct record of the testimony given by the witness; and that I am neither of counsel nor kin to any party in said action, nor interested in the outcome thereof.



Nancy J. Martin, RMR, CSR

Dated: November 18, 2022

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